

MODEL	M618A	M820	MY820	MY1022	MY1224	MY1230
Table Size (L×W) (mm)	460X180	180X220	480×220	540×250	600X300	750×300
Table travel(mm)	500X190	530X220	530x220	560x260	630x320	780x320
Number of T-Slot (mm)	1x14					
Speed of Working Table	3-20					
The Speed of Vertical					500	600
Max. distance from spindle to table (mm)	335	450	450	530		
Table slide-way	V-type rail with Steel-ball		V-type rail with Steel-ball		Double V-type rail	
Cross feed on handwheel	revolution(mm) graduation(mm)	2.5 0.02	2.5 0.02	2.5 0.02	4 0.02	
Vertical feed on handwheel	revolution(mm) graduation(mm)	1.25 0.01	1.25 0.01	1.25 0.01	2 0.01	
The Speed of cross	Off and On Continual			0-5 150	0-6 240	1-20 50-500
Wheel speed	50HZ	2850	2850	2850	1450	
Wheel size(mm)	Ø 180x13x Ø 31.75	Ø 200x20x Ø 31.75	Ø 200x20x Ø 31.75	Ø 250x25x Ø 78.2		
Spindle motor(kw)	1.1	1.1	1.1	1.5	2.2	
Hydraulic station motor(kw)				1.5	2.2	
Coolant pump(kw)	0.4	0.4	0.4	0.4	0.4	
Working pressure(mpa)				3	4	
Max. capacity(L/min)				18	20	
Fuel tank capacity (L)				80		
N.W./G.W. (kg)	650/750	700/800	750/850	900/1000	1300/1430	1400/1530
Overall size(mm)	1550×1060×1590	1690×1140×1760	1690×1140×1760	1690×1220×1720	1980×1480×1860	1980×1480×1850
Packing size(mm)	1060×1170×1870	1140×1250×1940	1630×1140×1940	1630×1290×1940	2000×1640×2020	2000×1640×2020