

Technical Specification

Normal Size

Swing Over Bed	305mm (12")
Swing Over Cross Slide	155mm (6")
Distance Between Centers	730mm (28.7")

Bed

Width Of Bed	228.6mm (9")
Length Of Bed	1370mm (53.9")

Spindle

Spindle Bore	40mm (1.6")
Taper Of Spindle Nose	M.T. No. 5
Number Of Spindle Speed	8
Range Of Spindle Speed	20 to 740 RPM
Spindle Nose Type	Threaded 2.35Ø x 8 T.P.I.

Thread

Lead Screw	25.4mm (1") Dia : 6 T.P.I.
Inch Thread	4 – 45 T.P.I. (30 nos.)
Metric Thread	0.5 – 6mm Pitch (15 nos.)

Tool Slide

Top Slide	115mm (4.5")
Top Slide Swiveling	45° - 0° - 45°
Max Size Cutting Tool	20mm (0.78")

Tail Stock

Spindle Travel	115mm (4.5")
Taper In Centre	M.T. No.3
Tail Stock Set Over	8mm (0.31")

Power Required

Motor Power	1 Hp
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Machine Dimensions

Approx(LXWXH)	1580mmX820mmX1525mm
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Box Size

Approx(LXWXH)	1680mmX920mmX1625mm
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Machine Weight

Approx	370 Kgs.
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Technical Specification

Admit

Between Centers	700 mm (28.3")
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Swing

gap	490 mm (19.2")
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Width

gap	145 mm (5.7")
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Machine Dimensions

Approx(LXWXH)	1580mmX820mmX1525mm
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Box Size

Approx(LXWXH)	1680mmX920mmX1625mm
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Machine Weight

Approx	400 Kgs.
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